

Ref. **3106**

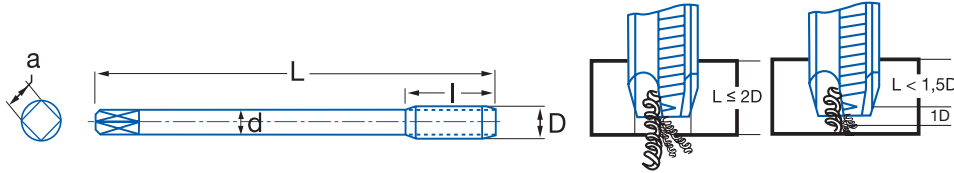
MACHO RECTO MÁQUINA GAS (BSP)

Gas (BSP) Machine Straight Tap
Taraud Droit Machine Gaz (BSP)



55° Rosca de tubo cilíndrica
Straight Pipe Thread
Filetage tubes cylindriques

HSSE 5%Co DIN 5156 B 3,5-5h GUN α 10° ± 2



| Material | | Vc |
|----------|------|-------|
| Grupo | Sub. | 5%Co |
| 1 | 1.1 | 6-10 |
| | 3.1 | 7-10 |
| 3 | 3.2 | 4-7 |
| | 5.1 | 5-8 |
| 5 | 5.2 | 8-12 |
| | 6.1 | 15-35 |
| 6 | 6.2 | 14-20 |
| | 6.3 | 12-15 |

Vc= m/min.

| G | Hilos Threads Filets | L mm | l mm | d mm | a mm | Z | Nº Art. 5% Co | € |
|--------|-------------------------|---------|---------|---------|---------|---|------------------|--------|
| G1/8 | 28 | 90 | 20 | 7 | 5,50 | 3 | 75479 | 35,99 |
| G1/4 | 19 | 100 | 22 | 11 | 9,00 | 3 | 62936 | 48,49 |
| G3/8 | 19 | 100 | 22 | 12 | 9,00 | 3 | 75481 | 57,54 |
| G1/2 | 14 | 125 | 25 | 16 | 12,00 | 3 | 75478 | 72,62 |
| G3/4 | 14 | 140 | 28 | 20 | 16,00 | 4 | 75480 | 113,79 |
| G1" | 11 | 160 | 30 | 25 | 20,00 | 4 | 75483 | 176,55 |
| G1"1/2 | 11 | 190 | 32 | 36 | 29,00 | 6 | 76221 | 636,35 |

Ref. **3116**

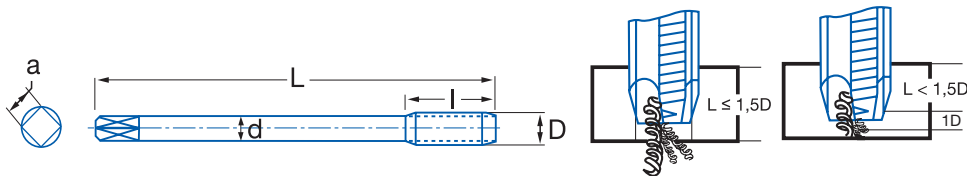
MACHO RECTO MÁQUINA GAS (BSP)

Gas (BSP) Machine Straight Tap
Taraud Droit Machine Gaz (BSP)



55° Rosca de tubo cilíndrica
Straight Pipe Thread
Filetage tubes cylindriques

HSSE 5%Co DIN 5156 C 2-3h α 10° ± 2



| Material | | Vc |
|----------|------|-------|
| Grupo | Sub. | 5%Co |
| 1 | 1.1 | 6-10 |
| | 3.1 | 7-10 |
| 3 | 3.2 | 4-7 |
| | 5.1 | 5-8 |
| 5 | 5.2 | 8-12 |
| | 6.1 | 15-35 |
| 6 | 6.2 | 14-20 |
| | 6.3 | 12-15 |

Vc= m/min.

| G | Hilos Threads Filets | L mm | l mm | d mm | a mm | Z | Nº Art. 5% Co | € |
|--------|-------------------------|---------|---------|---------|---------|---|------------------|--------|
| G1/8 | 28 | 90 | 20 | 7 | 5,50 | 3 | 75467 | 31,61 |
| G1/4 | 19 | 100 | 22 | 11 | 9,00 | 3 | 75466 | 43,67 |
| G3/8 | 19 | 100 | 22 | 12 | 9,00 | 3 | 75143 | 52,27 |
| G1/2 | 14 | 125 | 25 | 16 | 12,00 | 3 | 75465 | 66,07 |
| G5/8 | 14 | 125 | 25 | 18 | 14,50 | 4 | 75469 | 82,32 |
| G3/4 | 14 | 140 | 28 | 20 | 16,00 | 4 | 75468 | 103,45 |
| G7/8 | 14 | 150 | 28 | 22 | 18,00 | 4 | 77647 | 151,67 |
| G1" | 11 | 160 | 30 | 25 | 20,00 | 4 | 75470 | 160,49 |
| G1"1/8 | 11 | 170 | 30 | 28 | 22,00 | 4 | 76197 | 245,18 |
| G1"1/4 | 11 | 170 | 30 | 32 | 24,00 | 4 | 76205 | 287,48 |
| G1"1/2 | 11 | 190 | 32 | 36 | 29,00 | 6 | 76219 | 456,59 |
| G1"3/4 | 11 | 190 | 32 | 40 | 32,00 | 6 | 76227 | 542,68 |
| G2" | 11 | 220 | 40 | 45 | 35,00 | 6 | 76233 | 691,51 |