

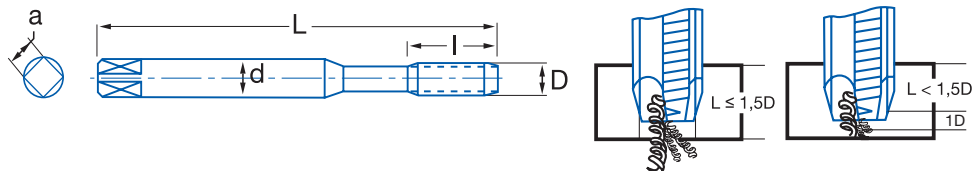
Ref. **3112**

MACHO RECTO MÁQUINA WHITWORTH MANGO REFORZADO

Reinforced Shank Whitworth Machine Straight Tap
Taraud Droit Machine Whitworth Queue Renforcée



HSSE 5%Co	DIN 371	C 2-3h		α $10^\circ \pm 2$
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Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

Vc= m/min.

W	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
W3/32	48	50	9	2,80	2,10	3	75415	22,56
W1/8	40	56	11	3,50	2,70	3	75413	18,83
W5/32	32	63	13	4,50	3,40	3	75129	18,83
W3/16	24	70	15	6,00	4,90	3	75414	18,83
W7/32	24	80	16	6,00	4,90	3	75418	28,63
W1/4	20	80	17	7,00	5,50	3	75412	21,48
W5/16	18	90	20	8,00	6,20	3	75458	19,26
W3/8	16	100	22	9,00	7,00	3	75456	27,90

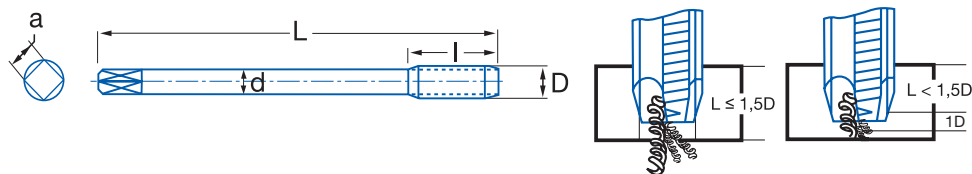
Ref. **3212**

MACHO RECTO MÁQUINA WHITWORTH

Whitworth Machine Straight Tap
Taraud Droit Machine Whitworth



HSSE 5%Co	DIN 376	C 2-3h		α $10^\circ \pm 2$
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Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

Vc= m/min.

W	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
W3/8	16,00	100	22	7,00	5,50	3	70395	23,71
W7/16	14,00	100	22	8,00	6,20	3	70396	31,23
W1/2	12,00	110	24	9,00	7,00	3	70398	29,98
W9/16	12,00	110	26	11,00	9,00	3	70399	42,99
W5/8	11,00	110	27	12,00	9,00	3	70401	40,68
W3/4	10,00	125	30	14,00	11,00	4	70402	57,61
W7/8	9,00	140	32	18,00	14,50	4	70416	73,69
W1"	8,00	160	36	18,00	14,50	4	70404	92,66
W1"1/8	7,00	180	40	22,00	18,00	4	70450	141,40
W1"1/4	7,00	180	40	22,00	18,00	4	70452	205,25
W1"3/8	6,00	200	50	28,00	22,00	4	70453	337,46
W1"1/2	6,00	200	50	32,00	24,00	4	70455	366,38
W1"5/8	5,00	220	58	36,00	29,00	4	70456	511,56
W1"7/8	4,50	220	58	36,00	29,00	4	70458	668,09