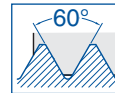


Ref. **3114**

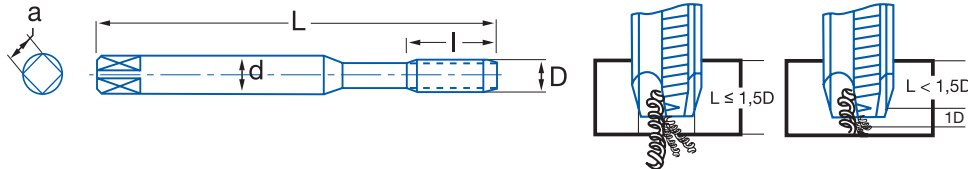
MACHO RECTO MÁQUINA UNC MANGO REFORZADO

Reinforced Shank UNC Machine Straight Tap
Taraud Droit Machine UNC Queue Renforcée



Rosca americana unificada cilíndrica
Unified Thread Standard
Filetage unifié

HSSE 5%Co	DIN 371	C 2-3h	Tol. 2B		α $10^\circ \pm 2$
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Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

Vc= m/min.

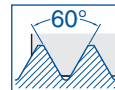
UNC	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
UNC Nº5	40		56	11	3,50	2,70	3	75615	25,71
UNC Nº6	32		56	13	4,00	3,00	3	75616	24,45
UNC Nº8	32		63	13	4,50	3,40	3	75617	24,45
UNC Nº10	24		70	16	6,00	4,90	3	75618	25,71
UNC Nº12	24		80	17	6,00	4,90	3	75619	26,96
UNC 1/4	20		80	19	7,00	5,50	3	75507	22,81
UNC 5/16	18		90	22	8,00	6,20	3	16693	26,27
UNC 3/8	16		90	22	9,00	7,00	3	75509	30,03

Ref. 3114 bajo demanda / upon request / sur demande

Ref. **3214**

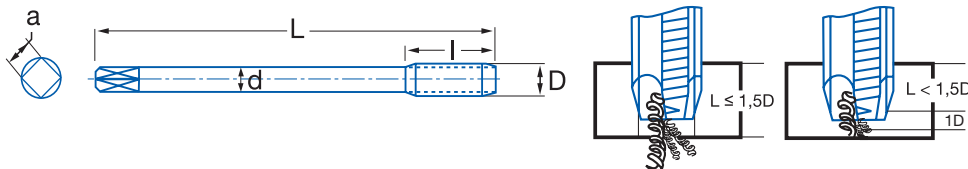
MACHO RECTO MÁQUINA UNC

UNC Machine Straight Tap
Taraud Droit Machine UNC



Rosca americana unificada cilíndrica
Unified Thread Standard
Filetage unifié

HSSE 5%Co	DIN 376	C 2-3h	Tol. 2B		α $10^\circ \pm 2$
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Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

Vc= m/min.

UNC	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
UNC 7/16	14		100	24	8,00	6,20	3	70485	40,49
UNC 1/2	13		110	29	9,00	7,00	3	70486	44,39
UNC 9/16	12		110	30	11,00	9,00	3	70488	60,49
UNC 5/8	11		110	32	12,00	9,00	3	70489	58,71
UNC 3/4	10		125	34	14,00	11,00	3	70491	77,74
UNC 7/8	9		140	34	18,00	14,50	3	70492	102,25
UNC 1"	8		160	38	18,00	14,50	3	70494	134,25
UNC 1"1/8	7		180	45	22,00	18,00	4	75339	162,81

Ref. 3214 bajo demanda / upon request / sur demande