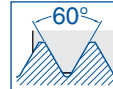


Ref. **3154**

## MACHO HELICOIDAL MÁQUINA UNC MANGO REFORZADO

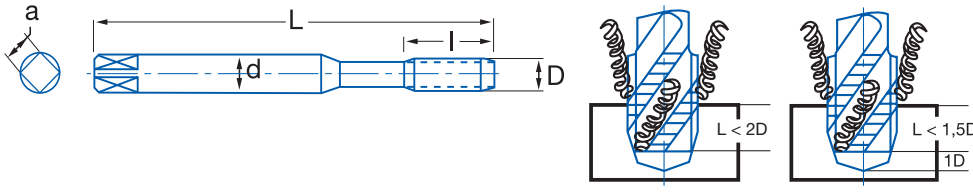
Reinforced Shank UNC Machine Spiral Tap  
Taraud Hélicoïdal Machine UNC Queue Renforcée



Rosca americana unificada cilíndrica  
Unified Thread Standard  
Filetage unifié

HSSE 5%Co	DIN 371	C 2-3h	Tol. 2B		$\alpha$ $10^\circ \pm 2$
--------------	------------	-----------	------------	--	------------------------------

Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15



Vc= m/min.

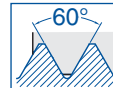
UNC	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
UNC Nº6	32		56	7	4	3,00	3	75634	33,47
UNC Nº10	24		70	8	6	4,90	3	75636	35,11
UNC 1/4	20		80	10	7	5,20	3	75537	33,85
UNC 5/16	18		90	13	8	6,20	3	75541	38,20
UNC 3/8	16		90	15	9	7,00	3	75539	42,99

Ref. 3154 bajo demanda / upon request / sur demande

Ref. **3254**

## MACHO HELICOIDAL MÁQUINA UNC

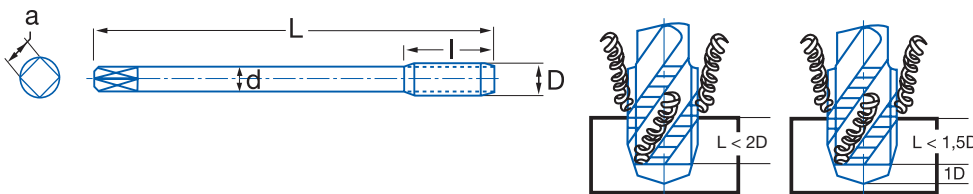
UNC Machine Spiral Tap  
Taraud Hélicoïdal Machine UNC



Rosca americana unificada cilíndrica  
Unified Thread Standard  
Filetage unifié

HSSE 5%Co	DIN 376	C 2-3h	Tol. 2B		$\alpha$ $10^\circ \pm 2$
--------------	------------	-----------	------------	--	------------------------------

Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15



Vc= m/min.

UNC	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
UNC 7/16	14		100	18	8	6,20	3	70507	52,12
UNC 1/2	13		110	20	9	7,00	3	70495	56,98
UNC 9/16	12		110	20	11	9,00	3	70509	77,35
UNC 5/8	11		110	20	12	9,00	3	70500	75,26
UNC 3/4	10		125	25	14	11,00	4	70497	99,67
UNC 7/8	9		140	25	18	14,50	4	70506	155,95
UNC 1"	8		160	30	18	14,50	4	70510	195,64

Ref. 3254 bajo demanda / upon request / sur demande