

Ref. **3156**

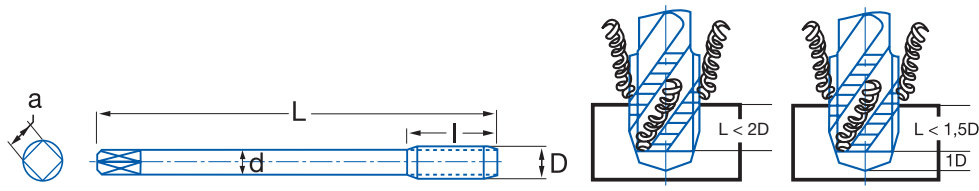
MACHO HELICOIDAL MÁQUINA GAS (BSP)

Gas (BSP) Machine Spiral Tap
Taraud Hélicoïdal Machine Gaz (BSP)



55°
Rosca de tubo cilíndrica
Straight Pipe Thread
Filetage tubes cylindriques

HSSE 5%Co	DIN 5156	C 2-3h	35°	α 10° ± 2
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Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

Vc= m/min.

G	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
G1/8	28	90	20	7	5,50	3	63188	38,19
G1/4	19	100	22	11	9,00	3	63185	54,84
G3/8	19	100	22	12	9,00	3	75142	65,44
G1/2	14	125	25	16	12,00	4	75484	82,58
G3/4	14	140	28	20	16,00	4	75485	129,24
G1"	11	160	30	25	20,00	4	75487	200,57