

Ref. **3175**

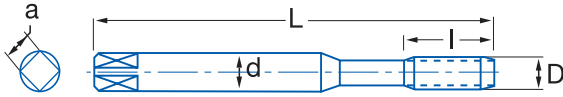
**MACHO HELICOIDAL MÁQUINA MÉTRICA ALUMINIO M. REFORZADO**

Reinforced Shank Aluminium Metric Machine Spiral Tap

Taraud Hélicoïdal Machine Metrique Aluminium Queue Renforcée

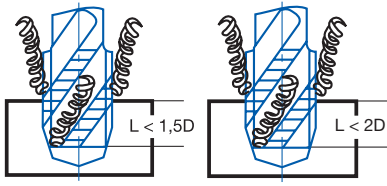


|              |            |           |     |            |                              |  |  |
|--------------|------------|-----------|-----|------------|------------------------------|--|--|
| HSSE<br>5%Co | DIN<br>371 | C<br>2-3h | 45° | Tol.<br>6H | $\alpha$<br>$16^\circ \pm 2$ |  |  |
|--------------|------------|-----------|-----|------------|------------------------------|--|--|



| Material |      | Vc    |
|----------|------|-------|
| Grupo    | Sub. | 5% Co |
| 6        | 6.1  | 15-35 |

Vc= m/min.



| M   | P    | L<br>mm | l<br>mm | d<br>mm | a<br>mm | Z | N° Art.<br>5% Co | €     |
|-----|------|---------|---------|---------|---------|---|------------------|-------|
| M3  | 0,50 | 56      | 11      | 3,50    | 2,70    | 2 | 14565            | 21,17 |
| M4  | 0,70 | 63      | 13      | 4,50    | 3,40    | 2 | 14577            | 21,25 |
| M5  | 0,80 | 70      | 16      | 6,00    | 4,90    | 2 | 14724            | 21,17 |
| M6  | 1,00 | 80      | 19      | 6,00    | 4,90    | 2 | 14730            | 22,32 |
| M8  | 1,25 | 90      | 22      | 8,00    | 6,20    | 2 | 14733            | 26,72 |
| M10 | 1,50 | 100     | 24      | 10,00   | 8,00    | 2 | 14739            | 31,45 |

Ref. **3275**

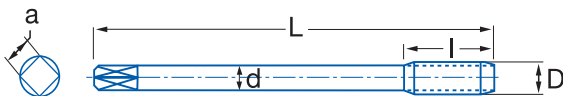
**MACHO HELICOIDAL MÁQUINA MÉTRICA ALUMINIO**

Aluminium Metric Machine Spiral Tap

Taraud Hélicoïdal Machine Metrique Aluminium

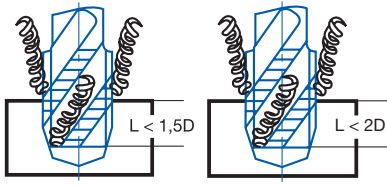


|              |            |           |     |            |                              |  |  |
|--------------|------------|-----------|-----|------------|------------------------------|--|--|
| HSSE<br>5%Co | DIN<br>376 | C<br>2-3h | 45° | Tol.<br>6H | $\alpha$<br>$16^\circ \pm 2$ |  |  |
|--------------|------------|-----------|-----|------------|------------------------------|--|--|



| Material |      | Vc    |
|----------|------|-------|
| Grupo    | Sub. | 5% Co |
| 6        | 6.1  | 15-35 |

Vc= m/min.



| M   | P    | L<br>mm | l<br>mm | d<br>mm | a<br>mm | Z | N° Art.<br>5% Co | €      |
|-----|------|---------|---------|---------|---------|---|------------------|--------|
| M12 | 1,75 | 110     | 29      | 9,00    | 7,00    | 2 | 14755            | 39,26  |
| M14 | 2,00 | 110     | 30      | 11,00   | 9,00    | 3 | 14763            | 71,10  |
| M16 | 2,00 | 110     | 32      | 12,00   | 9,00    | 3 | 14766            | 77,53  |
| M18 | 2,50 | 125     | 30      | 14,00   | 11,00   | 3 | 14769            | 100,32 |
| M20 | 2,50 | 140     | 32      | 16,00   | 12,00   | 3 | 14775            | 106,72 |