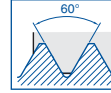


Ref. **3204**

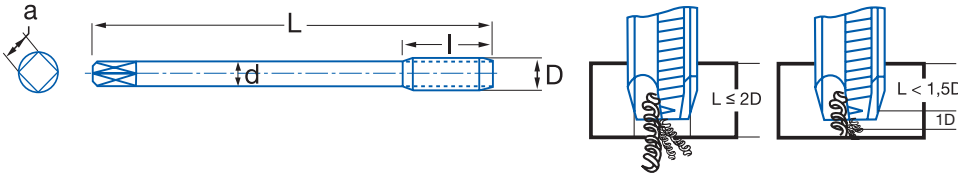
MACHO RECTO MÁQUINA UNF-SAE

UNF-SAE Machine Straight Tap
Taraud Droit Machine UNF-SAE



Rosca americana unificada cilíndrica
Unified Thread Standard
Filetage unifié

HSSE 5%Co	DIN 374	B 3,5-5h	Tol. 2B	GUN	α 10-14°
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Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

Vc= m/min.

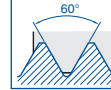
UNF	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
UNF 1/4	28		80	15	4,50	3,40	3	75744	19,06
UNF 5/16	24		90	18	6,00	4,90	3	75751	21,95
UNF 3/8	24		90	20	7,00	5,50	3	62933	22,40
UNF 7/16	20		100	20	8,00	6,20	3	70461	32,40
UNF 1/2	20		100	22	9,00	7,00	3	70465	34,52
UNF 9/16	18		100	22	11,00	9,00	3	70467	42,35
UNF 5/8	18		100	22	12,00	9,00	3	70468	47,67
UNF 3/4	16		100	25	14,00	11,00	3	70470	61,07
UNF 7/8	14		125	24	18,00	14,50	3	59872	68,06
UNF 1"	12		140	26	18,00	14,50	3	59873	89,17

Ref. 3204 bajo demanda / upon request / sur demande

Ref. **3224**

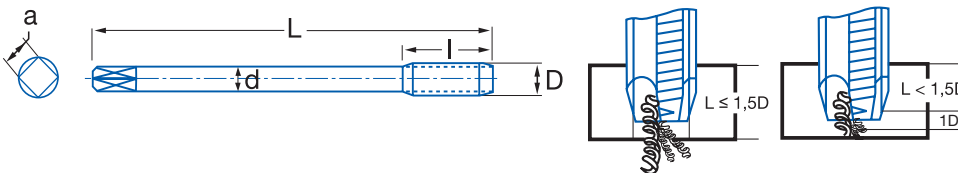
MACHO RECTO MÁQUINA UNF-SAE

UNF-SAE Machine Straight Tap
Taraud Droit Machine UNF-SAE



Rosca americana unificada cilíndrica
Unified Thread Standard
Filetage unifié

HSSE 5%Co	DIN 374	C 2-3h	Tol. 2B		α 10° ± 2
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Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

Vc= m/min.

UNF	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
UNF 5/16	24		90	22	6,00	4,90	3	22576	18,01
UNF 3/8	24		90	20	7,00	5,50	3	20655	19,36
UNF 7/16	20		100	20	8,00	6,20	3	22578	26,62
UNF 1/2	20		100	22	9,00	7,00	3	22579	28,35
UNF 9/16	18		100	22	11,00	9,00	3	70543	34,84
UNF 5/8	18		100	22	12,00	9,00	3	70537	39,20
UNF 3/4	16		110	25	14,00	11,00	3	70534	50,17
UNF 7/8	14		125	25	18,00	14,50	3	70540	63,11

Ref. 3224 bajo demanda / upon request / sur demande